

Wednesday, 5/23/2007 3:26:47 PM

Kim Johnston

## Process Sheet

Split  
8/07/06/05

Customer : CU-DAR001 Dart Helicopters Services  
 Job Number : 32485  
 Estimate Number : 12855  
 P.O. Number : N/A  
 This Issue : 5/23/2007 S.O. No. : N/A  
 Prsht Rev. : NC  
 First Issue : N/A Type : SMALL / MED FAB  
 Previous Run : 32333  
 Written By : [Signature]  
 Checked & Approved By : [Signature]  
 Comment : est rev A 07.05.10 new issue EC

Drawing Name : HARNESS ASSEMBLY  
 Part Number : D412702103B  
 Drawing Number : ICA D412-702 P.79  
 Project Number : N/A  
 Drawing Revision : 83  
 Material : N/A  
 Due Date : 6/1/2007

Qty: 4 Um: Each

Additional Product

Job Number:



Seq. #: Machine Or Operation: Description :

10 DC DOCUMENT CONTROL



Comment: DOCUMENT CONTROL  
 type labels per PPP D412-702-103B CHG001

20 D35738 ADAPTER



Comment: Qty.: 1.0000 Each(s)/Unit Total : 10.0000 Each(s)  
 ADAPTER  
 batch: B32352 ~~X3~~ X2 B32541 x4 ✓ ✓

30 D3579045 SHOULDER HARNESS LH



Comment: Qty.: 1.0000 Each(s)/Unit Total : 10.0000 Each(s)  
 SHOULDER HARNESS RH  
 batch: B32114 ~~X3~~ X2 B32114 x4 ✓ ✓

40 K62 CLIP



Comment: Qty.: 1.0000 Each(s)/Unit Total : 10.0000 Each(s)  
 CLIP  
 batch: M104426 ~~X2~~ X2 M104426 x4 ✓ ✓

50 MS24593S272 Screw



Comment: Qty.: 4.0000 Each(s)/Unit Total : 40.0000 Each(s)  
 Screw  
 batch: M104438 ~~X8~~ X8 M104438 x16 ✓ ✓

ml 07/06/05  
~~ml 07/06/04~~

| W/O:     |      | WORK ORDER CHANGES |    |          |        |                                     |                          |
|----------|------|--------------------|----|----------|--------|-------------------------------------|--------------------------|
| DATE     | STEP | PROCEDURE CHANGE   | By | Date     | Qty    | Approval<br>Chief Eng /<br>Prod Mgr | Approval<br>QC Inspector |
| 07/06/05 | 9    | Split W/O          | SS | 07/06/05 | 8<br>4 |                                     |                          |
|          |      |                    |    |          |        |                                     |                          |

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes ☐ No ☒ DQA: RD Date: 07/06/05  
 QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

| NCR: |      | WORK ORDER NON-CONFORMANCE (NCR) |                             |                                 |                |                           |                       |                          |
|------|------|----------------------------------|-----------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC<br>Section A   | Corrective Action Section B |                                 |                | Verification<br>Section C | Approval<br>Chief Eng | Approval<br>QC Inspector |
|      |      |                                  | Initial<br>Chief Eng        | Action Description<br>Chief Eng | Sign &<br>Date |                           |                       |                          |
|      |      |                                  |                             |                                 |                |                           |                       |                          |
|      |      |                                  |                             |                                 |                |                           |                       |                          |
|      |      |                                  |                             |                                 |                |                           |                       |                          |

NOTE: Date & initial all entries



## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: HARNESS ASSEMBLY

Job Number: 32485

Part Number: D412702103B

Job Number:



Seq. #:

Machine Or Operation:

Description:

6.0

AN960JD10LL

Washer



Comment: Qty.: 4.0000 Each(s)/Unit Total: 40.0000 Each(s)

Washer

batch:

~~M19085~~~~x8~~

M19600 x 16 ✓

7.0

MS21042L3

Nut



Comment: Qty.: 4.0000 Each(s)/Unit Total: 40.0000 Each(s)

Nut

batch:

~~M103691~~~~x8~~

M103691 x 16 ✓

8.0

D35693

DECAL



Comment: Qty.: 1.0000 Each(s)/Unit Total: 10.0000 Each(s)

DECAL

batch:

~~B32540~~~~x2~~

B32540 x 4 ✓

ml07/06/05

~~ml07/06/05~~

9.0

SMALL FAB 1

SMALL &amp; MEDIUM FAB RESOURCE 1



Comment: SMALL &amp; MEDIUM FAB RESOURCE 1

+ Marine adhesive 5000

M104524

Assemble as per dwg ICA D412-702 p.79

+ Marine adhesive 5200

~~M104524~~

x4 ml07/06/05

~~ml07/06/05~~

10.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

~~07-06-05~~

07-06-05 (4)

11.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and pack for shipping as per PPP D412-702-103B CHG001

Location:

PPP Rev:

07/6/05 (4)

~~07/6/05~~ (2)

12.0

QC21

FINAL INSPECTION W/O RELEASE



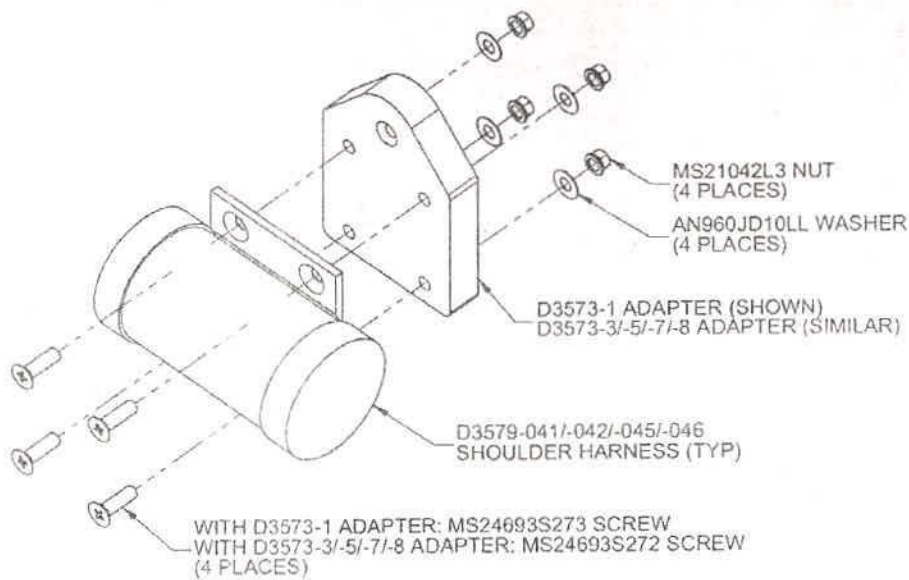
Comment: FINAL INSPECTION W/O RELEASE

07/06/05

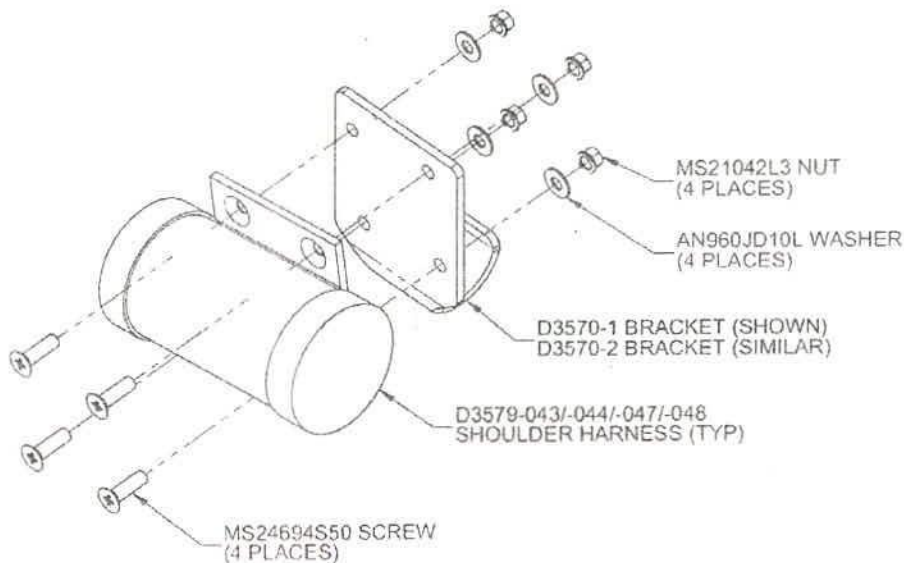
Job Completion:



07/06/05



**DETAIL 'K' D412-702-101AI-103AI-105AI-107AI-109AI-115AI-117A AND  
D412-702-101BI-103BI-105BI-107BI-109BI-115BI-117B HARNESS ASSEMBLIES**  
(BELTS, K6.2 CLIP AND D3569-1/-2/-3 DECAL NOT SHOWN)



**DETAIL 'L' D412-702-111AI-111BI-113AI-113B HARNESS ASSEMBLIES**  
(BELTS AND D3569-1/-2/-3 DECALS NOT SHOWN)

SHOP COPY  
RETURN TO  
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SUBJECT TO APPROVAL  
WITH NO MODS  
WORK ORDER  
NO. 32485

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